

Making an Indexing Wheel

The following photos shows how to make one with 60 divisions

Steps to create an indexing wheel for any number of divisions:

Size the blank:

$$\text{Diameter} = \frac{\text{Number of divisions}}{3} \quad (\text{3 is used instead of } \pi \text{ to make disk oversized})$$

$$\text{For example for 60 Divisions, } D = \frac{60}{3} = 20 \text{ cm}$$

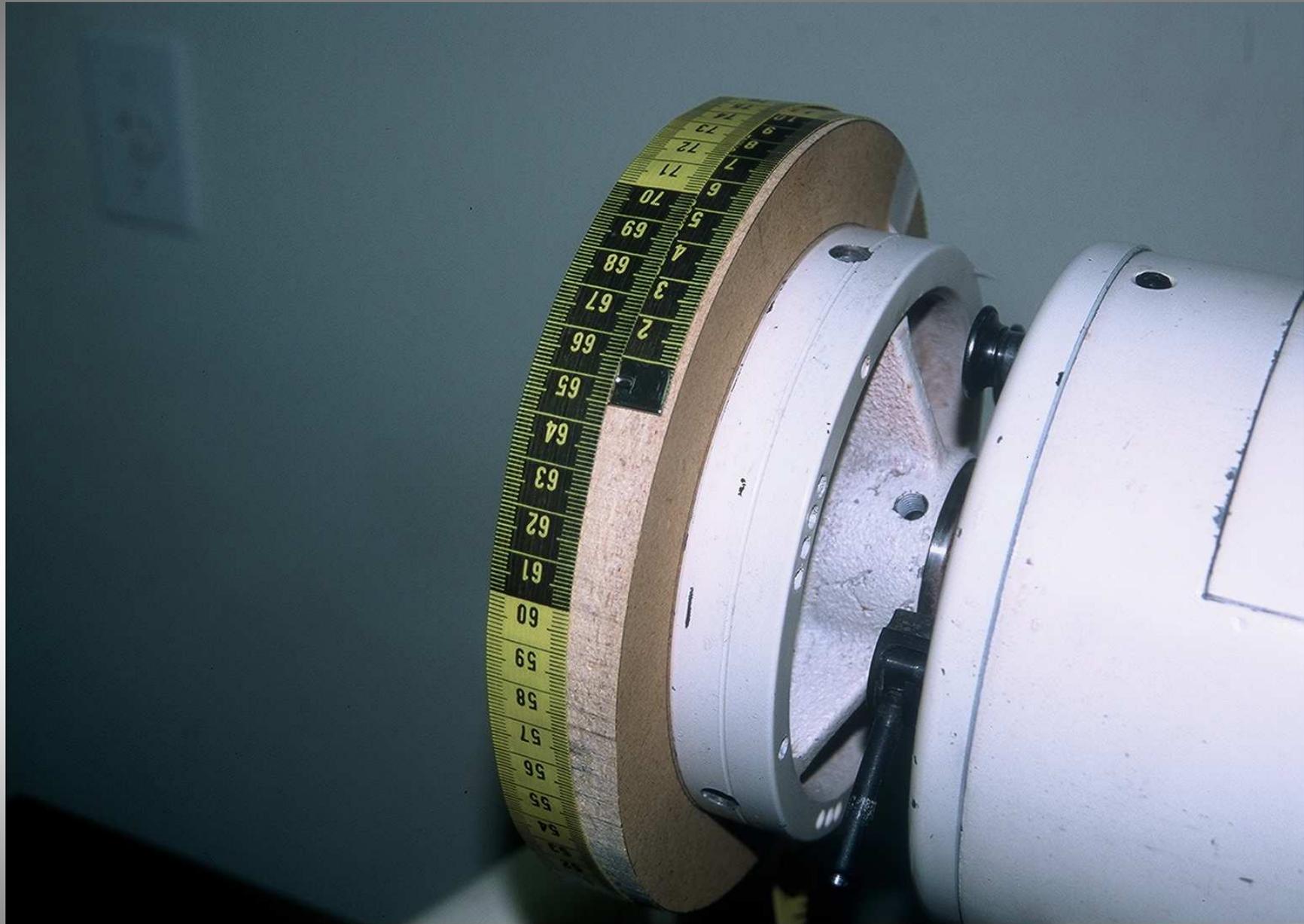
20 cm = 8", so blank will be cut to 8" in diameter



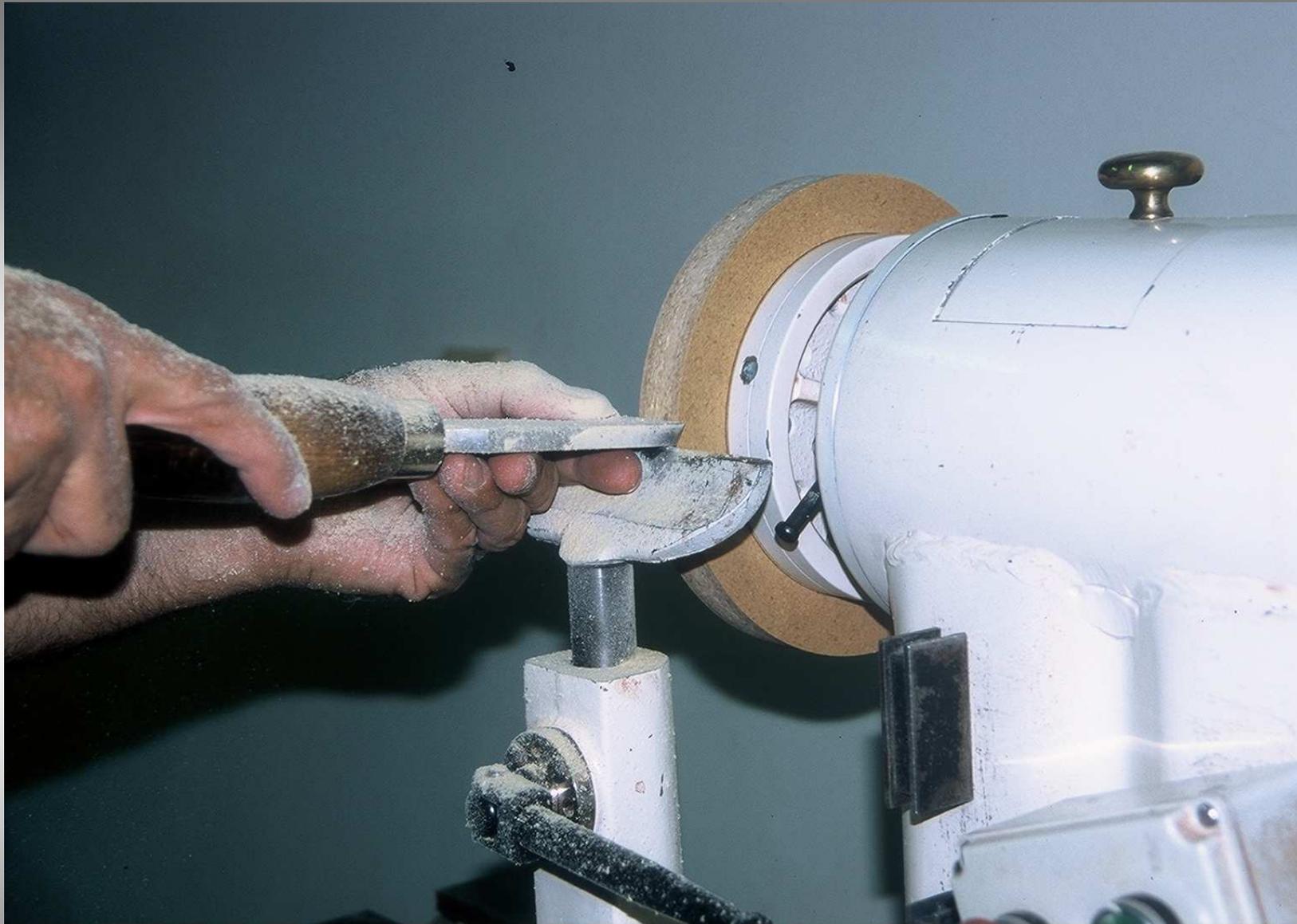
Indexing Wheel -- Cutting the blank using 1" MDF



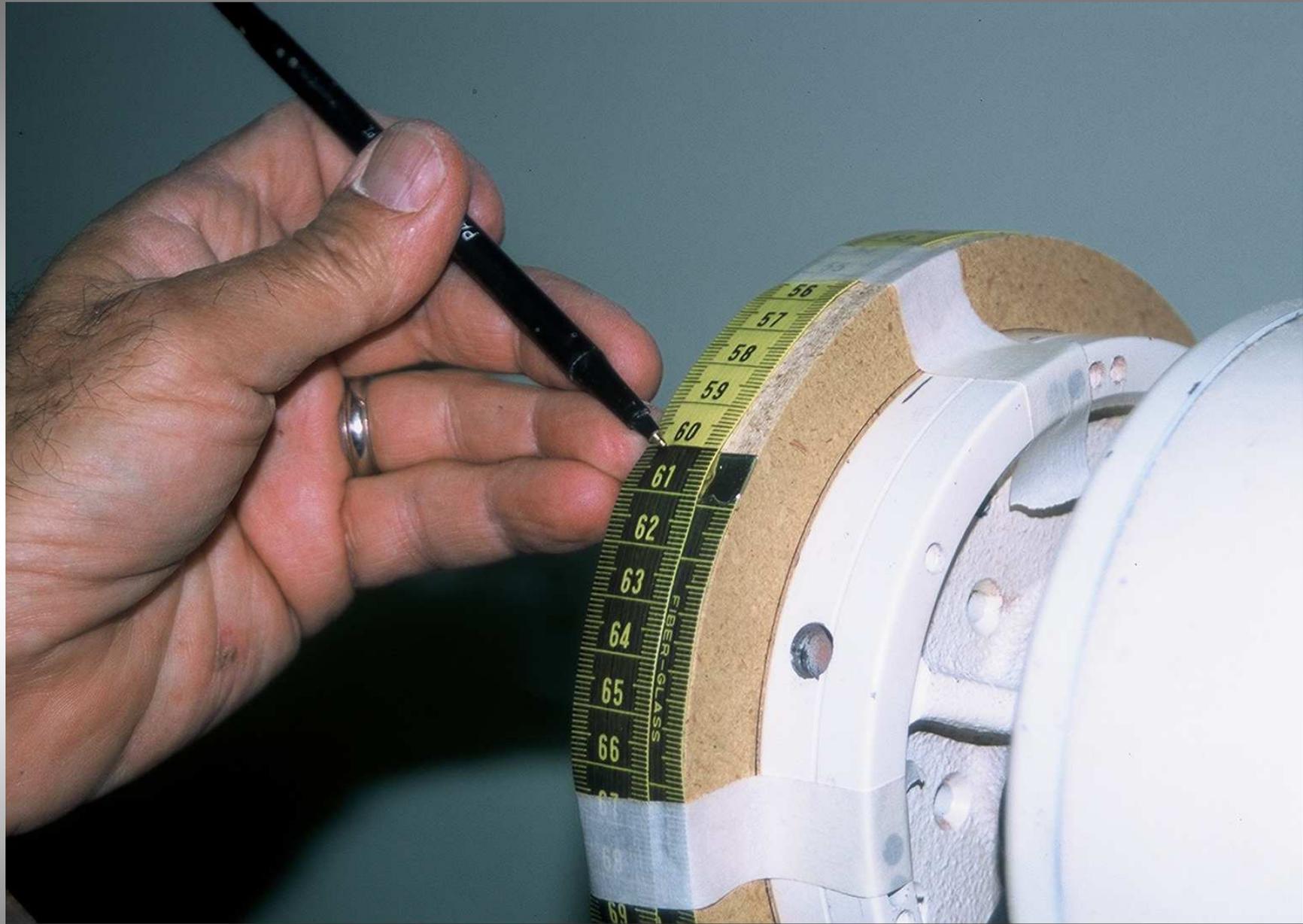
Mounting the blank



Circumference of blank oversized—needs to be 60 cm



Scraping the disc to 60 cm



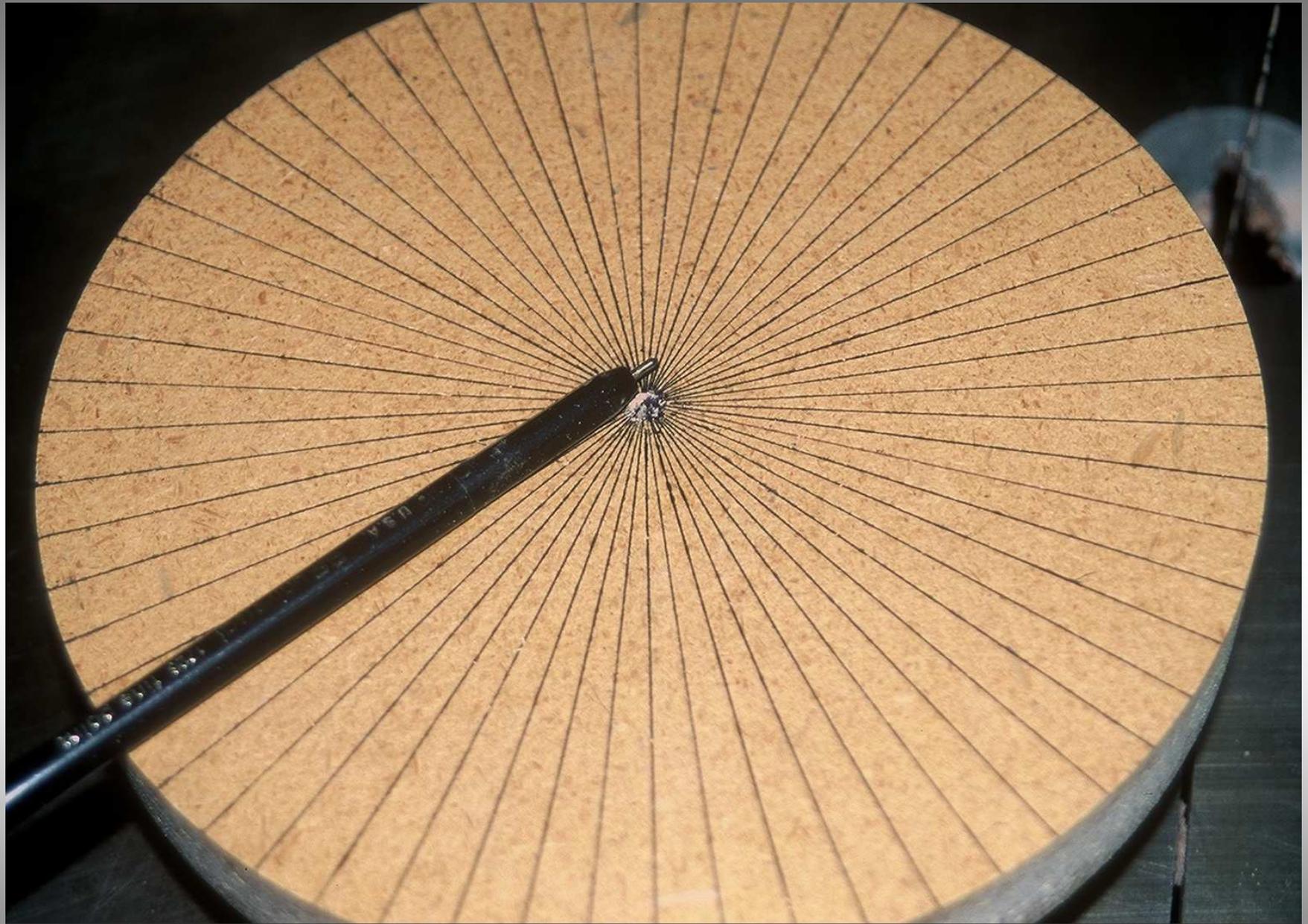
Measuring the circumference at 60 cm



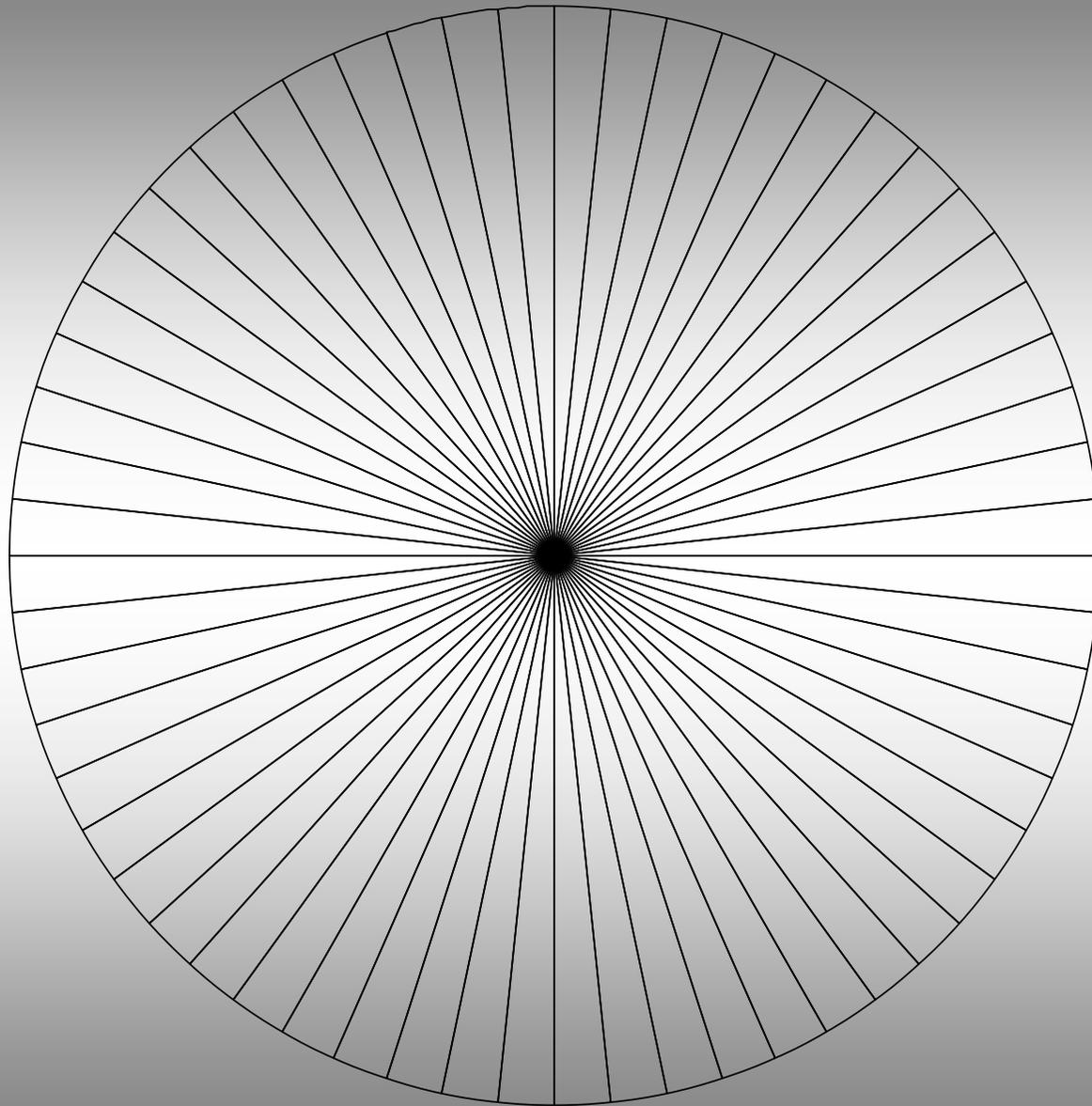
Marking the 60 divisions



Drawing the radial lines



Radial lines completed

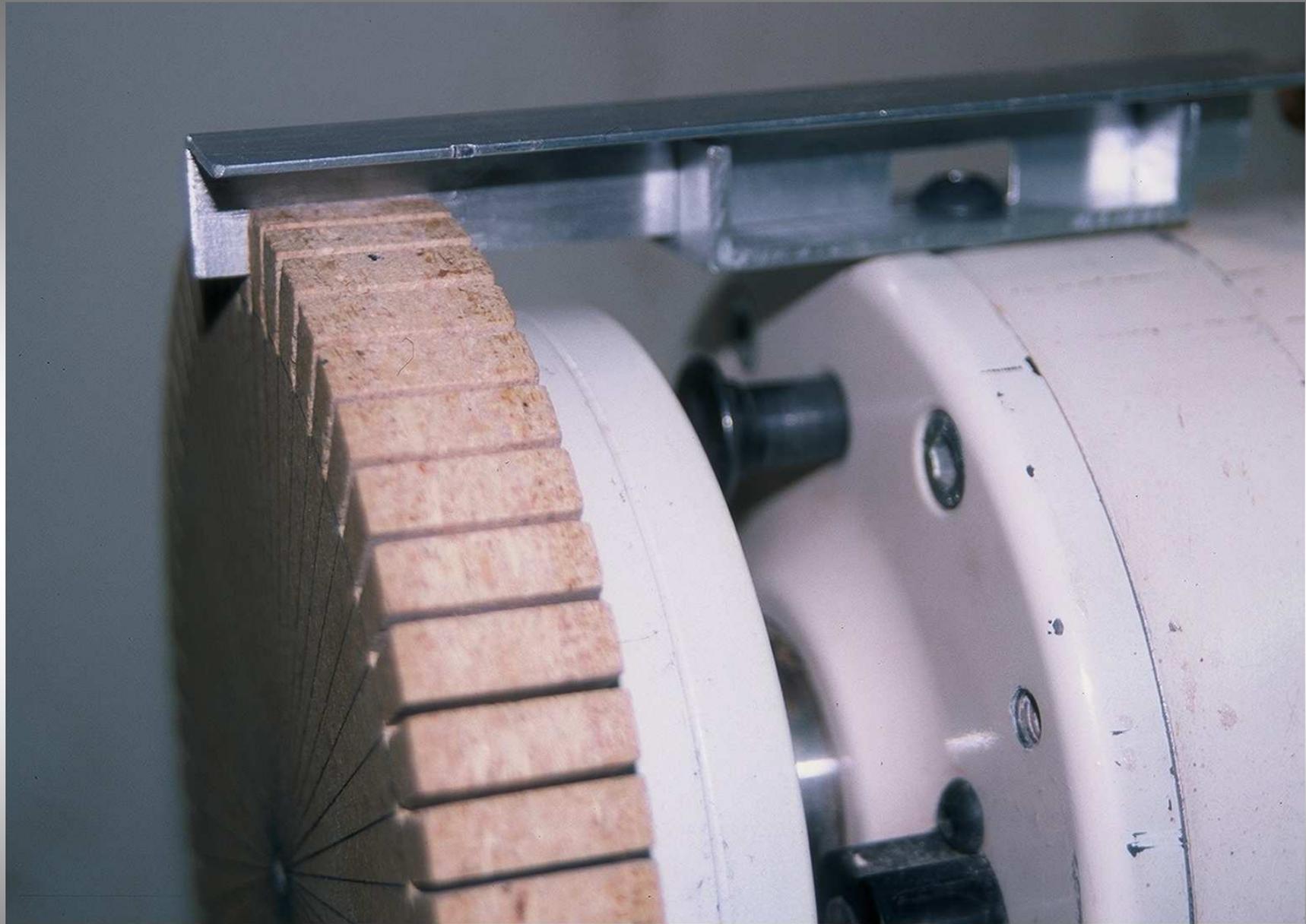


Printable pie chart
of 60 divisions to
be glued onto disc

From Microsoft
Excel program



Cutting the slots

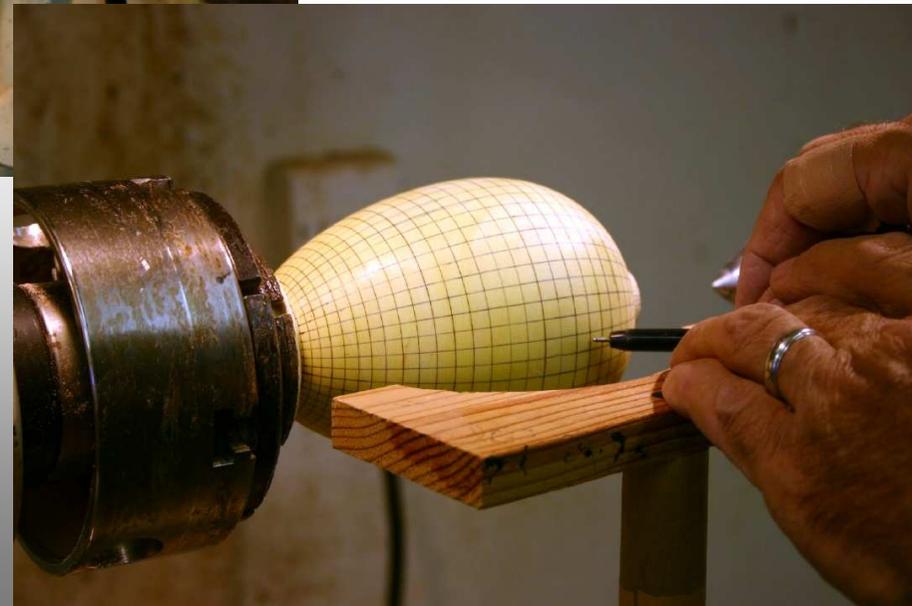


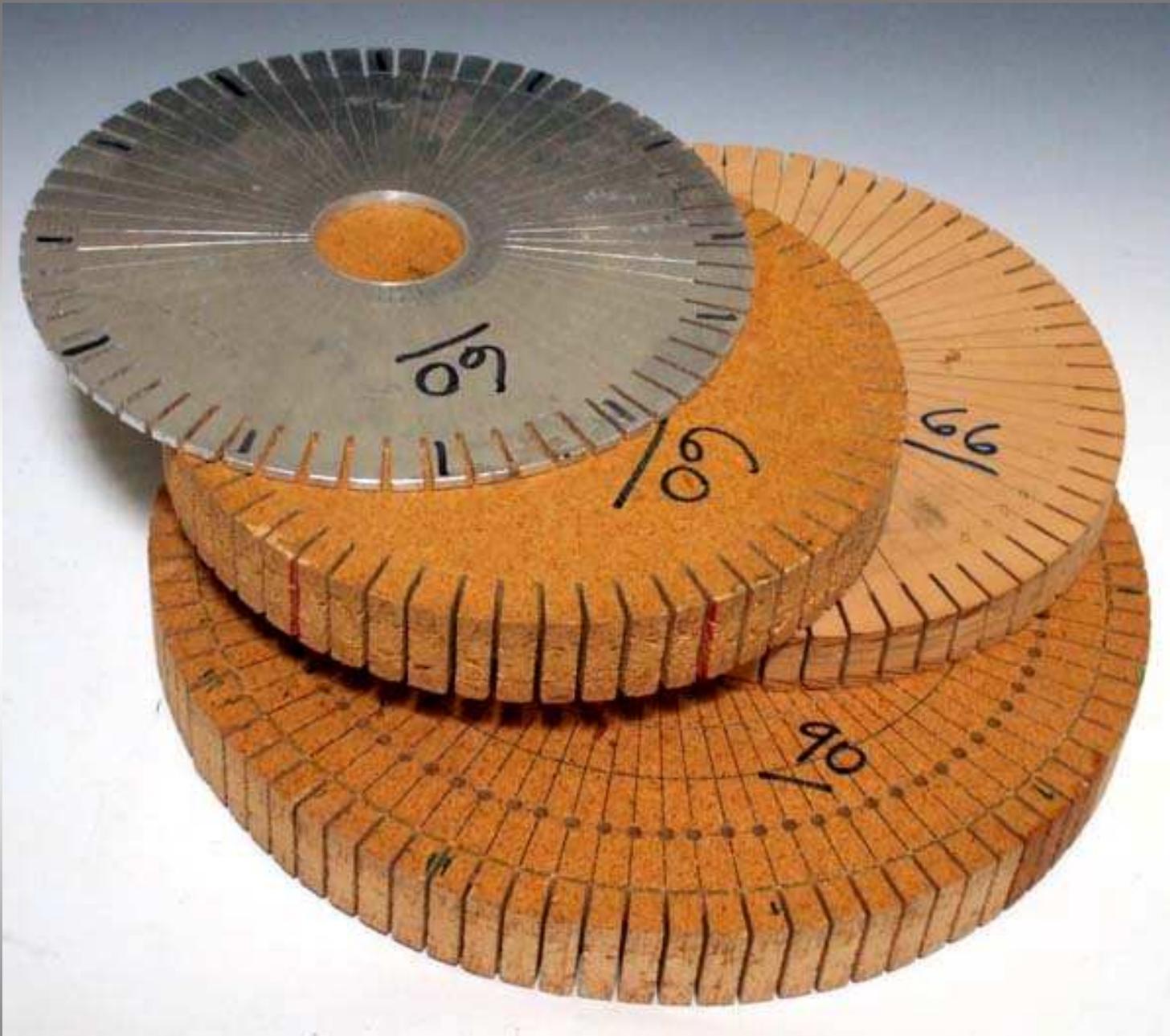
Locking and indexing mechanism



Second view of mechanism

Drawing grid lines using home made indexing wheel





Custom indexing wheels

Creative Indexing

Use of arbitrary platforms and angles



Off-center indexing

Platform is not parallel with lathe bed and lines converge away from center of vessel





Trivolution, Mesquite
Example of off-center indexing













Contoured indexing—arbitrary profile & angle
Platform is shaped arbitrarily and can be tilted



Contours

Bradford Pear, dye &
acrylic paint

